

TRAY MAKE UP CONVEYOR

- STAINLESS STEEL
- MODULAR DESIGN
- VARIABLE SPEED

- BELT DISTRIBUTION
- LOWER RACEWAY
- STATIONARY

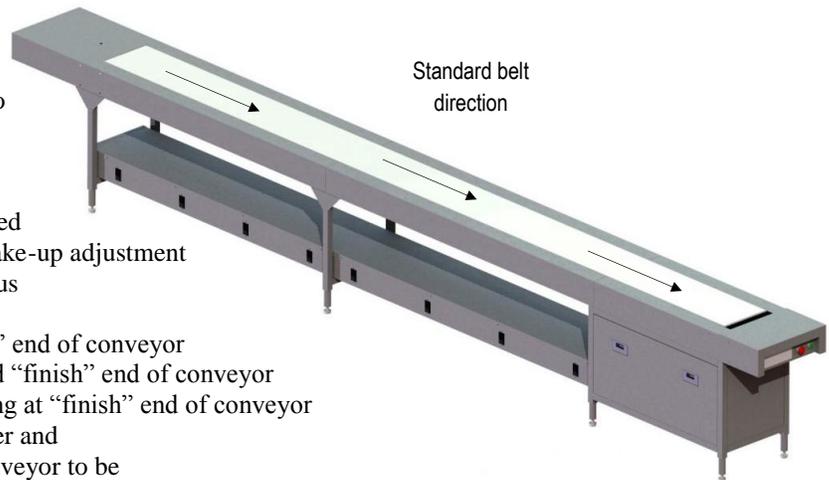
Model Series: HCV-S-R-

APPLICATION:

- Tray Makeup Preparation

SPECIFICATIONS:

- Stainless steel; Type 304
- “Heliarc” and spot welded construction
- Stainless steel tubular upright legs fastened to heavy gauge, die formed body
- Modular design allows unit to be shipped completely assembled or dis-assembled with final assembly performed at job site as required
- Easy cleaning, endless, laminated belt with take-up adjustment
- Belt scraper with crumb catcher for continuous cleaning during operation
- Variable belt speed control located at “finish” end of conveyor
- “Start” and “stop” controls at both “start” and “finish” end of conveyor
- Automatic tray stop with variable delay setting at “finish” end of conveyor
- Lower electrical raceway has removable cover and provision for plug-in receptacles to allow conveyor to be used as the power base for the entire tray makeup system
- 6 receptacles provided as standard (more available as optional extras)
- Each receptacle is on its own circuit breaker and is wired for maximum 30 amp load
- Receptacles will be installed to match other equipment in tray makeup system
- Conveyor controls wired to their own circuit breaker
- 100 amp main breaker panel with main disconnect is standard with a 200 amp panel and larger drive/breaker housing available when receptacles exceed the 100 amp rating
- 18” end cap on both ends is standard (12” and/or 24” available)
- Drive/breaker panel housing with locking, removable access panels on 3 sides
- Vibration dampening adjustable mounting feet allow for variable working heights and makeup of uneven floor surfaces



OPTIONAL FEATURES [1]:

- CB - Corner bumpers
- LB - Linear bumpers running along both sides

ELECTRICAL OPTIONS:

- Consult factory for exact power supply requirements

Please note: This model is available with casters to a max 60 amp electrical capacity only

HOW TO SELECT CONVEYOR MODEL:

- 1) Choose belt length (in one foot increments)
- 2) Choose end cap length

This will determine overall conveyor length

e.g. 10 foot belt = 12” start end cap & 18” finish end cap = 12.5 foot overall

Model is determined by belt length only.

10 foot belt = HCV-S-10-R